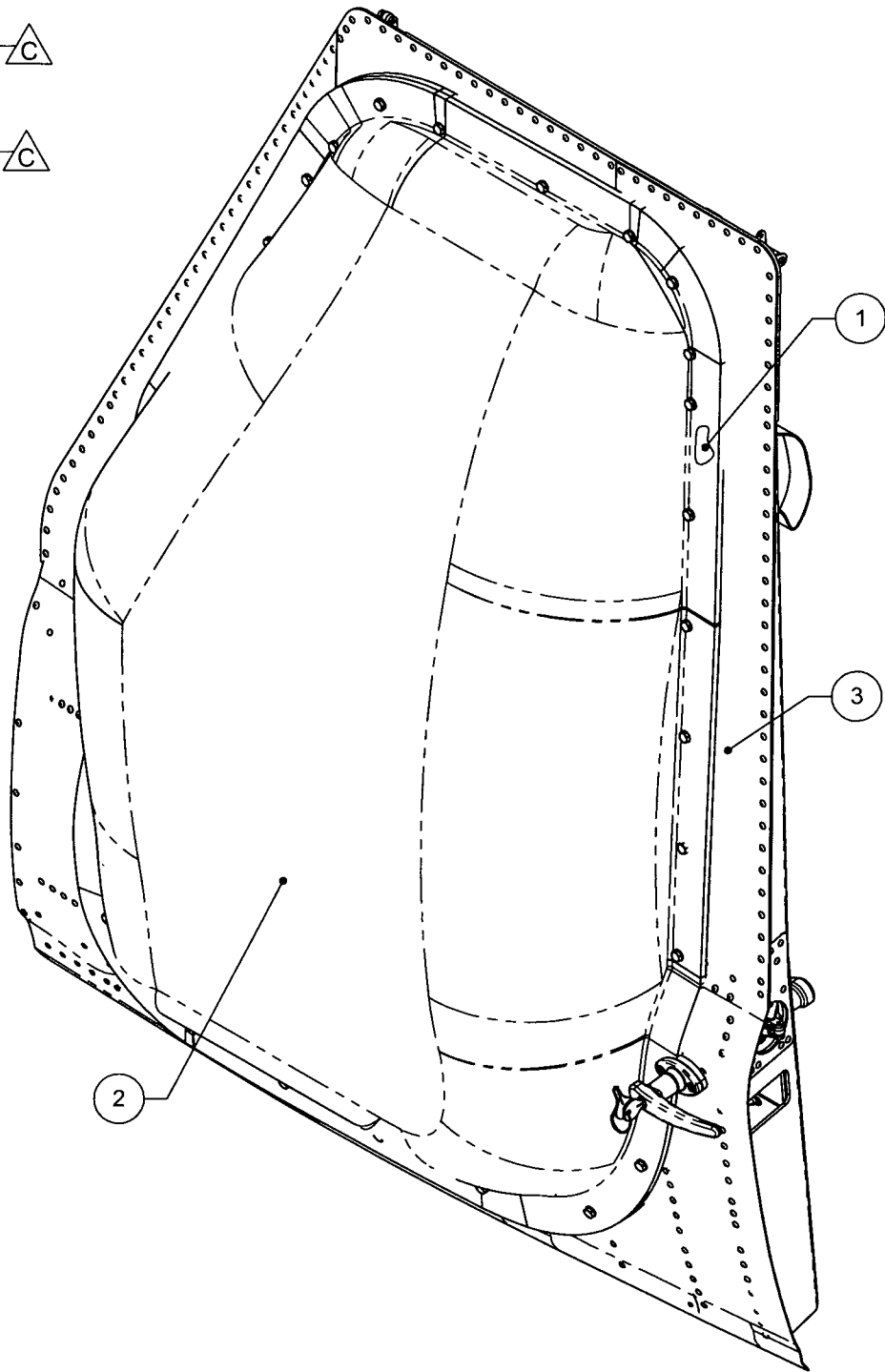


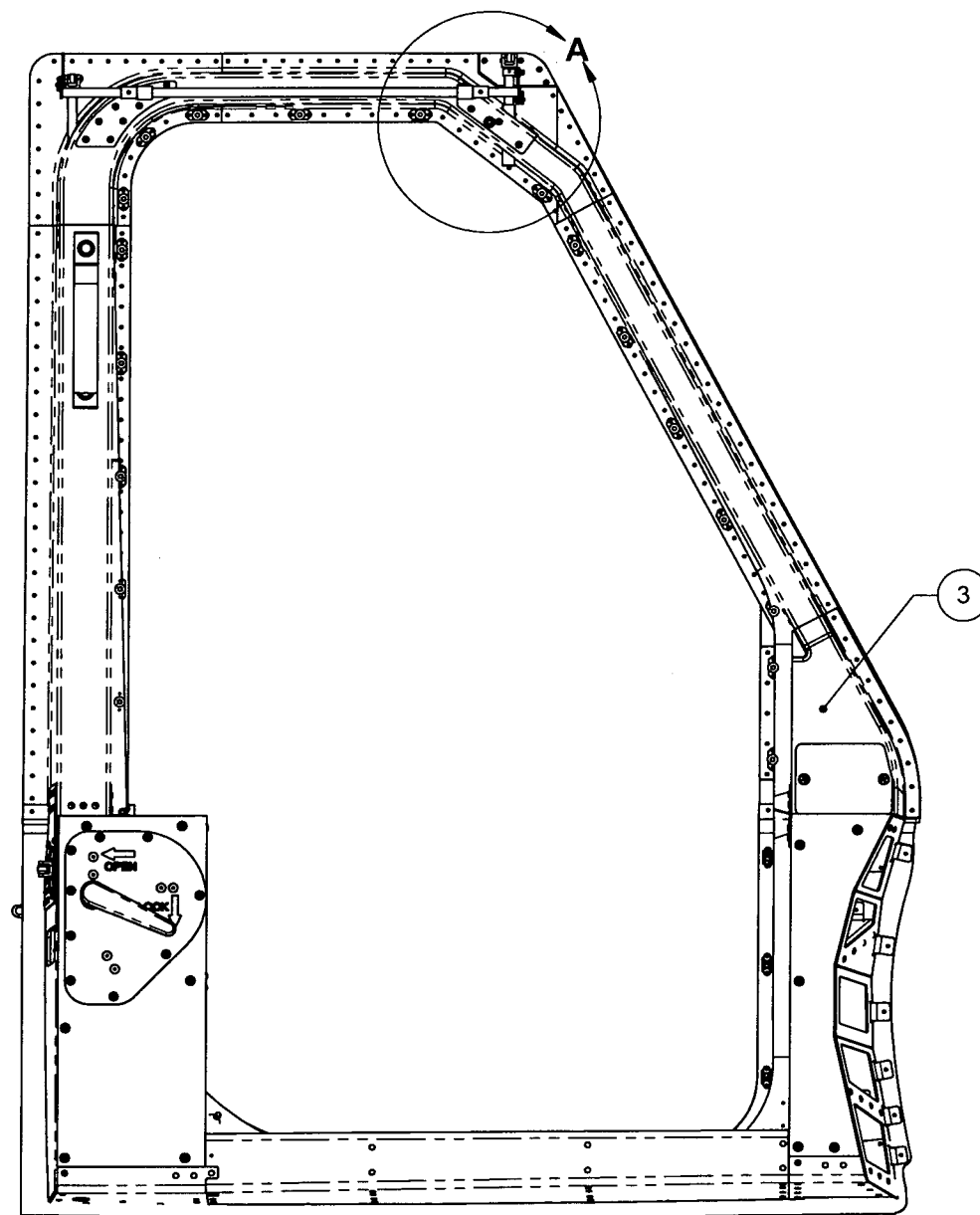
ITEM	QTY -041	P/N	DESCRIPTION
	X	D4586-041	DOOR ASSY, FULL COMFORT WINDOW (LH)
1	1	D3802-1-135	WINDOW SEAL
2	1	D3888-1	FULL HEIGHT COMFORT WINDOW (LH)
3	1	D4465-041	MED BELL DOOR ASSY (LH)
4	28	AN3-6A	BOLT
5	1	AN3-16A	BOLT
6	1	MS21042L3	NUT
7	30	NAS1149D0332J	WASHER



D4586-041 DOOR ASSY, FULL COMFORT WINDOW (LH)

NOTES:
1) MATERIAL: N/A
2) FINISH: N/A
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: N/A
7) WEIGHT: 27.0 LBS ESTIMATED

C	ADDED -042 (RH CONFIGURATION). 1 WINDOW FASTENER DELETED.	AJS	12.10.16
B	VIEWS UPDATED FOR REDESIGNED DOOR STRUCTURE.	AJS	12.09.11
A	NEW ISSUE	AJS	12.02.29
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>[Signature]</i>	D4586	SHEET 1 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	DOOR ASSY, FULL COMFORT WINDOW	NTS
DATE	12.10.16	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



TRANSFER MARK AND DRILL
 $\varnothing 0.195 - \varnothing 0.201$ FROM DOOR
 THRU WINDOW AND SEAL
 28 PL

28 PL (7) (4)

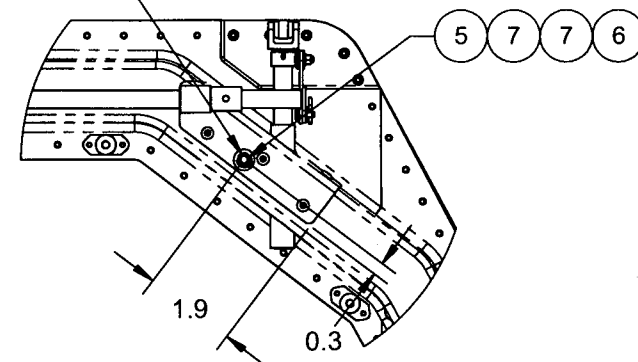
1.2
REF

2.5
REF

LOCATE WINDOW
 FOR OPTIMAL
 EDGE DISTANCE
 ON FASTENERS

TRIM WINDOW LOCALLY
 TO CLEAR LATCH

LOCATE APPROX AS SHOWN
 DRILL $\varnothing 0.195 - \varnothing 0.201$ THRU
 STRUCTURE WINDOW AND DOOR



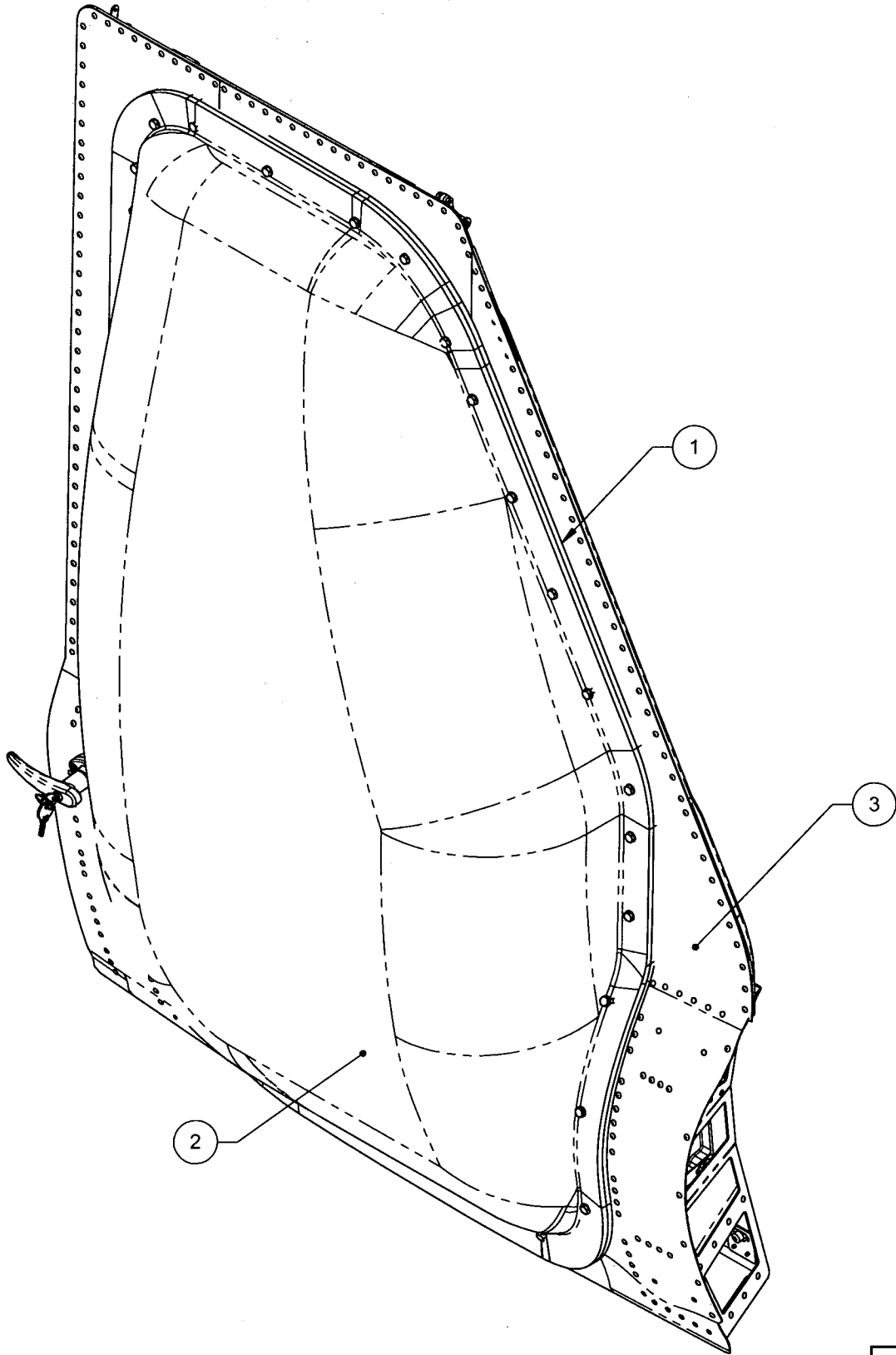
DETAIL A
 SCALE 2X

D4586-041 DOOR ASSY, FULL COMFORT WINDOW (LH)

RELEASED
 2012-11-29
 MP

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	GP	DRAWING NO.	REV. C
MFG. APPR.	DA	D4586	SHEET 2 OF 4
APPROVED	MP	TITLE	SCALE
DE APPR.	MP	DOOR ASSY, FULL COMFORT WINDOW	NTS
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ITEM	QTY -042	P/N	DESCRIPTION
	X	D4586-042	DOOR ASSY, FULL COMFORT WINDOW (RH)
1	1	D3802-1-135	WINDOW SEAL
2	1	D3888-2	FULL HEIGHT COMFORT WINDOW (RH)
3	1	D4465-042	MED BELL DOOR ASSY (RH)
4	28	AN3-6A	BOLT
5	1	AN3-16A	BOLT
6	1	MS21042L3	NUT
7	30	NAS1149D0332J	WASHER



D4586-042 DOOR ASSY, FULL COMFORT WINDOW (RH)

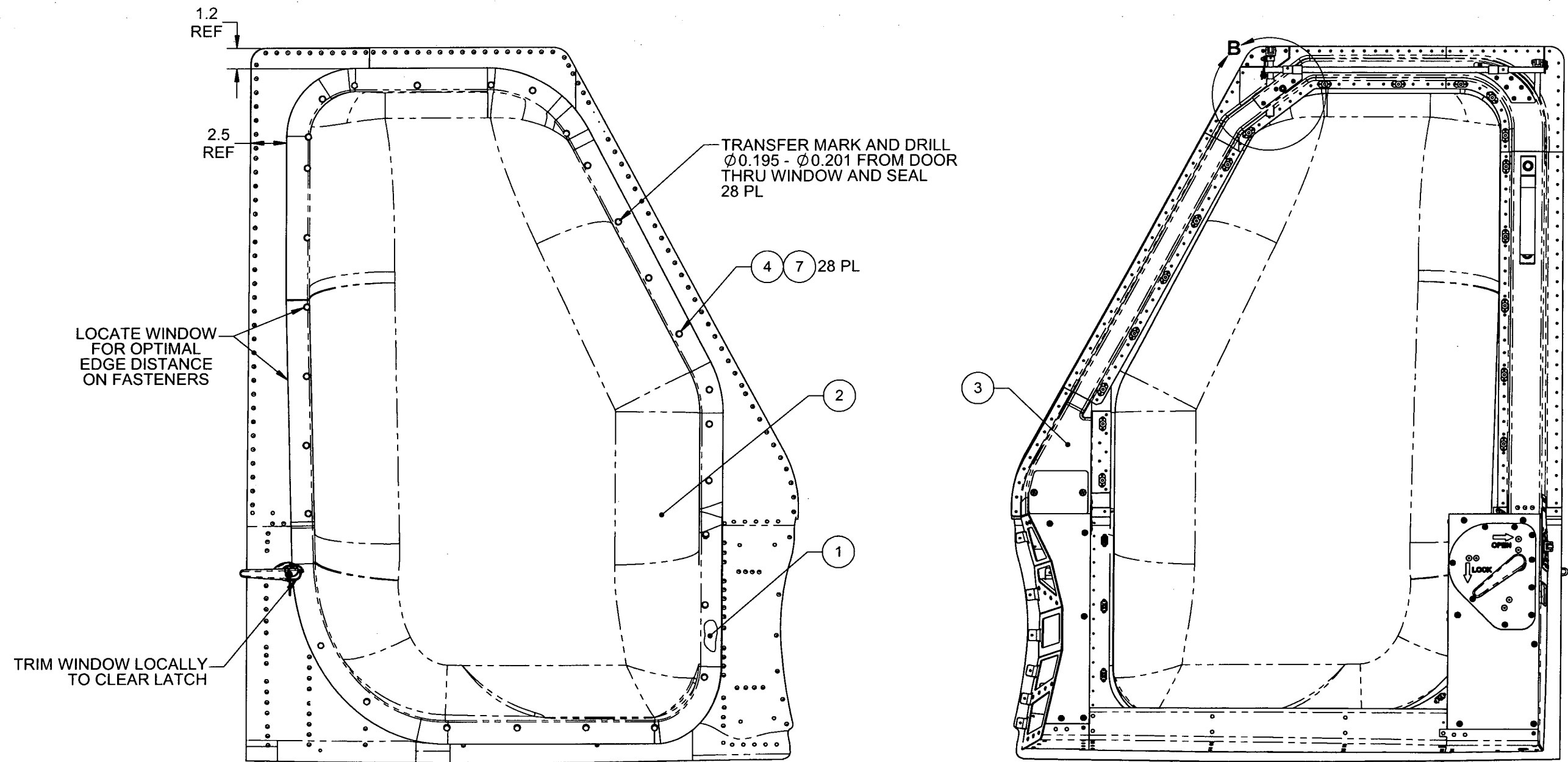
RELEASED
2012-11-29

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>[Signature]</i>	D4586	SHEET 3 OF 4
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	DOOR ASSY, FULL COMFORT WINDOW	NTS
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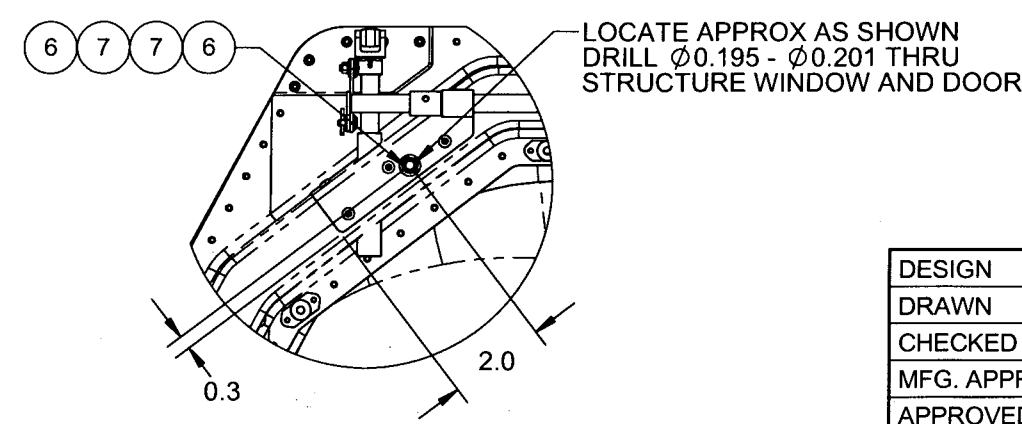
8 7 6 5 4 3 2 1

D
C
B
A

D
C
B
A



D4586-042 DOOR ASSY, FULL COMFORT WINDOW (RH)



**DETAIL B
SCALE 2X**

RELEASED
2012-11-29
mp

DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	<i>gp</i>	DRAWING NO.	REV. C
MFG. APPR.	<i>DS</i>	D4586	SHEET 4 OF 4
APPROVED	<i>MP</i>	TITLE	SCALE
DE APPR.	<i>MP</i>	DOOR ASSY, FULL COMFORT WINDOW	NTS
DATE	12.10.16	COPYRIGHT © 2012 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

8 7 6 5 4 3 2 1